

1. Identification of Substance & Company

Product

Product name	MB510-4
HSNO approval	HSR002662
Approval description	Surface Coatings and Colourants (Flammable) Group Standard 2020
UN number	1210
DG class	3
Proper Shipping Name	PRINTING INK
Packaging group	II
Hazchem code	3YE
Uses	Printing Ink

Company Details

Company	MITech Limited
Address	60 Cawley Street PO Box 394962 Ellerslie 1547 Auckland New Zealand
Telephone	+64 9 915 5555
Email	askmi@mitech.co.nz
Website	www.mitech.co.nz

Emergency Telephone Number: 0800-764 766

2. Hazard Identification

Approval

This product is an approved substance under the Hazardous Substances and New Organisms Act (HSNO, Approval HSR002662, Surface Coatings and Colourants (Flammable) Group Standard 2020). The substance has been classified as hazardous according to the criteria in the Hazardous substances (Hazard Classification) Notice 2020.

GHS 7 Classes

Hazard Statements

Flammable liquid category 2	H225 - Highly flammable liquid and vapour.
Skin irritant category 2	H315 - Causes skin irritation.
Eye irritant category 2	H319 - Causes serious eye irritation.
Skin sensitizer category 1	H317 - May cause an allergic skin reaction.
STOT* repeated exposure category 2	H373 - May cause damage to organs through prolonged or repeated exposure.
STOT* single exposure category 3	H336 - May cause drowsiness or dizziness.
Chronic aquatic category 2	H411 - Toxic to aquatic life with long lasting effects.

*STOT – Specific target organ toxicity

SYMBOLS

DANGER



Other Classifications

In the EU the following classification also applies: EUH066 - Repeated exposure may cause skin dryness or cracking

Precautionary Statements

Prevention	P103 - Read label before use. P210 - Keep away from ignition sources. No smoking. P233 - Keep container tightly closed. P240 - Ground/bond container and receiving equipment. P241 - Use explosion-proof electrical equipment. P242 - Use only non-sparking tools. P243 - Take precautionary measures against static discharge. P260 - Do not breathe dust/fume/gas/mist/vapours P264 - Wash hands thoroughly after handling. P271 - Use only outdoors or in a well-ventilated area. P280 - Wear protective gloves/eye/face protection.
Response	P101 - If medical advice is needed, have product container or label at hand. P303+P361+P353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. P302+P352 - IF ON SKIN: Wash with plenty of soap and water. P333+P313 - If skin irritation or rash occurs: Get medical advice/attention. P363 - Wash contaminated clothing before reuse. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313 - If eye irritation persists: Get medical advice/attention. P304+P340 - IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. P312 - Call a POISON CENTRE or doctor/physician if you feel unwell.
Storage	P403+P235 - Store in a well-ventilated place. Keep cool. P405 - Store locked up.
Disposal	P501 - Dispose of contents/container in accordance with local/regional/national/international regulation.

3. Composition / Information on Ingredients

Component	CAS/ Identification	Concentration
Methyl ethyl ketone	78-93-3	70-80%
Cyclohexanone	108-94-1	5-10%
Amines, coco alkyl, ethoxylated	61791-14-8	1-5%
7-Oxabicyclo[4.1.0]heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0]hept-3-ylmethyl ester	2386-87-0	1-5%

This is a commercial product whose exact ratio of components may vary. Trace quantities of impurities are also likely.

4. First Aid
General Information

If medical advice is needed, have product container or label at hand. You should call the National Poisons Centre if you feel that you may have been harmed or irritated by this product. The number is 0800 764 766 (0800 POISON) (24 hr emergency service).

Recommended first aid facilities Ready access to running water is required. Accessible eyewash is required.

Exposure

Swallowed	IF SWALLOWED: Call a POISON CENTRE or doctor/physician if you feel unwell. Rinse mouth. Do NOT induce vomiting. Give a glass of water to drink. Contact a doctor if experiencing any symptoms.
Eye contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE or doctor/physician.
Skin contact	IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Inhaled	IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTRE or doctor/physician if you feel unwell.

Advice to Doctor

Treat symptomatically. May cause sensitisation in susceptible persons.

5. Firefighting Measures

Fire and explosion hazards:	Vapours may form an explosive mixture in air which can be ignited by many sources such as pilot lights, open flames, electrical motors, switches and static electricity.
Suitable extinguishing substances:	Carbon dioxide, extinguishing powder, foam.
Unsuitable extinguishing substances:	Unknown.
Products of combustion:	Carbon dioxide, and if combustion is incomplete, carbon monoxide and smoke. Water. May form toxic mixtures in air and may accumulate in sumps, pits and other low-lying spaces, forming potentially explosive mixtures.
Protective equipment:	Self-contained breathing apparatus. Safety boots, non-flammable overalls, gloves, hat and eye protection.
Hazchem code:	3YE

6. Accidental Release Measures

Containment	If greater than 1000L is stored, secondary containment and emergency plans to manage any potential spills must be in place. In all cases design storage to prevent discharge to storm water.
Emergency procedures	In the event of spillage alert the fire brigade to location and give brief description of hazard. Stop the source of the leak, if safe to do so. Shut off all possible sources of ignition. Wear protective equipment to prevent skin, eye and respiratory exposure. Clear area of any unprotected personnel. Contain using sand, earth or vermiculite. Do not use sawdust. Prevent by whatever means possible any spillage from entering drains, sewers, or water courses. (If this occurs contact your regional council immediately).
Clean-up method	Use absorbent (soil, sand or other inert material). Rags are not recommended for the clean-up of spills, as they may create fire or environmental hazard. Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.
Disposal	Mop up and collect recoverable material into labelled containers for recycling or salvage. Recycle containers wherever possible. This material may be suitable for approved landfill. Dispose of only in accord with all regulations.
Precautions	Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation.

7. Storage & Handling

Storage	Avoid storage of harmful substances with food. Store out of reach of children. Containers should be kept closed in order to minimise contamination. Keep from extreme heat and open flames. Avoid contact with incompatible substances as listed in Section 10.
Handling	Keep exposure to a minimum, and minimise the quantities kept in work areas. See section 8 with regard to personal protective equipment requirements. Avoid skin and eye contact and inhalation of vapour, mist or aerosols.

8. Exposure Controls / Personal Protective Equipment

Workplace Exposure Standards

A workplace exposure standard (WES) has not been established by WorkSafe NZ for this product. There is a general limit of 3mg/m³ for respirable particulates and 10mg/m³ for inhalable particulates when limits have not otherwise been established.

NZ Workplace Exposure Stds	Ingredient	WES-TWA*	WES-STEL
	Methyl ethyl ketone	150ppm, 445mg/m ³	300ppm, 890mg/m ³
	Cyclohexanone	10ppm, 41mg/m ³	20ppm, 82mg/m ³

Engineering Controls

In industrial situations, it is expected that employee exposure to hazardous substances will be controlled to a level as far below the WES as practicable by applying the hierarchy of control required by the Health and Safety at Work Act (2015) and the Health and Safety at Work (General Risk and Workplace Management) Regulations 2016. Exposure can be reduced by process modification, use of local exhaust ventilation, capturing substances at the source, or other methods. If you believe air borne concentrations of mists, dusts or vapours are high, you are advised to modify processes or increase ventilation.

Personal Protective Equipment
General

Personal Protective Equipment (PPE) should not be used as the primary means of exposure protection, except in the event of an accident or emergency situation or where all other means of protection have proven to inadequate.

Clean PPE after use or dispose of as appropriate. Store PPE for re-use in a clean place. Regular training on the correct use of PPE should be provided. In particular the correct fitting and use of respirators and where applicable the cleaning of respirators should be undertaken.

Eyes


Protect eyes with goggles, safety glasses or full face mask. Avoid wearing contact lenses. Select eye protection in accordance with AS/NZS 1337.

Skin


Avoid any skin contact. Wear overalls, rubber boots and impervious gloves. Protective gloves or suitably resistant material must comply with AS 2161. Replace frequently. Gloves should be checked for tears or holes before use. Protective clothing must comply with AS 2919, AS3765.1 or AS3765.2. PVC or rubber boots must comply with AS/NZS 2210.2 and selected and maintained in accordance with AS/NS2210.1. Remove protective clothing and wash exposed areas with soap and water prior to eating, drinking or smoking.

Respiratory

A respirator when airborne concentrations approach the WES (section 8). Respirators must have filters appropriate to the duty and comply with AS/NZS1716 and selected, used and maintained in accordance with AS/NS 1715. Use a respirator with an organic vapour cartridge and a particulate filter. If using a respirator, ensure that the cartridges are correct for the potential air contamination and are in good working order. Fit testing and clear guidelines and training for use and maintenance of PPE are necessary.

WES Additional Information

Not applicable

9. Physical & Chemical Properties

Appearance	black liquid
Odour	solvent odour
Odour Threshold	no data
pH	no data
Freezing/melting point	<-25°C
Boiling Point	>75°C
Flashpoint	>-9°C
Flammability	flammable liquid
Upper & lower flammable limits	LEL: 1.3%, UEL: 11.5%
Vapour pressure	no data
Vapour density	no data
Specific gravity/density	0.882 (20°C)
Solubility	partly soluble in water
Partition coefficient	no data
Auto-ignition temperature	>400°C
Decomposition temperature	no data
Viscosity	no data
Particle Characteristics	log Pow = 0.26

10. Stability & Reactivity

Stability	Stable
Conditions to be avoided	Flammable substance. Keep away from sources of ignition at all times. Containers should be kept closed in order to avoid contamination.
Incompatible groups	Strong oxidising agents
Substance Specific Incompatibility	None known
Hazardous decomposition products	Oxides of carbon.
Hazardous reactions	None known

11. Toxicological Information

Summary

IF SWALLOWED: may cause gastrointestinal irritation, nausea, vomiting and diarrhoea. The mucous membrane may become irritated.

IF IN EYES: may cause eye irritation.

IF ON SKIN: prolonged or repeated exposure may cause skin irritation. The solvent has a degreasing effect on the skin. Sensitised individuals may experience allergic skin reactions.

IF INHALED: high concentration of vapours may cause headaches, dizziness, tiredness, nausea and vomiting. May cause irritation of the respiratory tract.

Supporting Data

Acute	Oral	Using LD ₅₀ 's for ingredients, the Acute Toxicity Estimate (ATE) (oral) for the mixture is between 2000 and 5000 mg/kg. Data considered includes: Methyl ethyl ketone 2737 mg/kg (rat), Cyclohexanone 1400 mg/kg (mouse).
	Dermal	Using LD ₅₀ 's for ingredients, the Acute Toxicity Estimate (ATE) (dermal) for the mixture is between 2000 and 5000 mg/kg. Data considered includes: Cyclohexanone 948 mg/kg (rabbit).
	Inhaled	Using LD ₅₀ 's for ingredients, the Acute Toxicity Estimate (ATE) (inhalation) for the mixture is >5mg/L/4h.
	Eye	The mixture is considered to be an eye irritant. Methyl ethyl ketone and cyclohexanone are classed as eye irritants.
	Skin	The mixture is considered to be a skin irritant. May cause dryness and cracking of the skin.
Chronic	Sensitisation	This substance is considered a skin sensitizer. 7-Oxabicyclo[4.1.0]heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0]hept-3-ylmethyl ester is a contact sensitizer.
	Mutagenicity	No ingredient present at concentrations > 0.1% is considered a mutagen.
	Carcinogenicity	No ingredient present at concentrations > 0.1% is considered a carcinogen.
	Reproductive / Developmental	No ingredient present at concentrations > 0.1% is considered a reproductive or developmental toxicant or have any effects on or via lactation.
	Systemic Aggravation of existing conditions	Methyl ethyl ketone is considered to have an effect on the CNS. None known.

12. Ecological Data

Summary

This mixture may be toxic to aquatic life with long lasting effects.

Supporting Data

Aquatic	Using EC ₅₀ 's for ingredients, the calculated EC ₅₀ for the mixture is between 10 mg/L and 100 mg/L. Data considered includes: Cyclohexanone 41.2 mg/l (3days, Dicotyledon), 7-Oxabicyclo[4.1.0]heptane-3-carboxylic acid, 7-oxabicyclo[4.1.0]hept-3-ylmethyl ester LC ₅₀ for freshwater fish: 24 mg/L, EC ₅₀ / LC ₅₀ for freshwater invertebrates: 40 mg/L, EC ₅₀ for freshwater algae 110 mg/L, EC ₅₀ for microorganisms 2 g/L.
Bioaccumulation	No data
Degradability	No data
Soil	No evidence of soil toxicity.
Terrestrial vertebrate	See acute toxicity.
Terrestrial invertebrate	No evidence of toxicity towards terrestrial invertebrates.
Biocidal	no data
Environmental effect levels	No EELs are available for this mixture or ingredients

13. Disposal Considerations

Restrictions	There are no product-specific restrictions, however, local council and resource consent conditions may apply, including requirements of trade waste consents.
Disposal method	Disposal of this product must comply with the Hazardous Substances (Disposal) Notice 2017 and the requirements of the Resource Management Act for which approval should be sought from the Regional Authority. The substance must be treated and therefore rendered non-hazardous before discharge to the environment.
Contaminated packaging	Disposal of contaminated packaging must comply with the Hazardous Substances (Disposal) Notice 2017 clause 12. Ensure that the package is rendered incapable of

containing any substance and is disposed in a manner that is consistent with the requirements of the substance it contained and the material of the package. If possible reuse or recycle packaging.

14. Transport Information

Transport according to NZS 5433 (Transport of Hazardous Substances on Land). Considered a dangerous good for transport.

UN number:	1210	Proper shipping name:	PRINTING INK
Class(es)	3	Packing group:	II
Precautions:	Flammable liquid	Hazchem code:	3YE

IMDG

UN number:	1210	Proper shipping name:	PRINTING INK
Class(es)	3	Packing group:	II
Precautions:	Flammable liquid	EmS	F-E, S-D

IATA

UN number:	1210	Proper shipping name:	PRINTING INK
Class(es)	3	Packing group:	II
Precautions:	Flammable liquid	ERG Code	3L

15. Regulatory Information

This product is an approved substance under the Hazardous Substances and New Organisms Act (HSNO). Approval code: HSR002662, Surface Coatings and Colourants (Flammable) Group Standard 2017. All ingredients appear on the New Zealand Inventory of Chemicals NZIoC.
 All ingredients appear on the NZIoC.

Specific Workplace Controls (as per HSNO approval referenced to Controls Matrix)

Key workplace requirements are:

SDS	To be available within 10 minutes in workplaces storing any quantity.
Inventory	An inventory of all hazardous substances must be prepared and maintained.
Packaging	All hazardous substances should be appropriately packaged including substances that have been decanted, transferred or manufactured for own use or have been supplied
Labelling	Must comply with the Hazardous Substances (Labelling) Notice 2017.
Emergency plan	Required if > 1000L is stored.
Certified handler	Not required.
Tracking	Not required..
Bunding & secondary containment	Required if > 1000L is stored.
Signage	Required if > 250L is stored.
Location compliance certificate	Required if > 100L (containers >5L), 250L (containers ≤5L), 50L (in use) is stored.
Flammable zone	Must be established if > 100L (closed containers), 25L (decanting), 5L (open occasionally), 1L (in use), stored in any one location is stored.
Fire extinguisher	If > 250L present.

Note: The above workplace requirements apply if only this particular substance is present. The complete set of controls for a location will depend on the classification and total quantities of other substances present in that location.

Other Legislation

In New Zealand, the use of this product may come under the Resource Management Act and Regulations, the Health and Safety at Work Act 2015 and the Health and Safety at Work (General Risk and Workplace Management) Regulations 2016, local Council Rules and Regional Council Plans.

16. Other Information
Abbreviations

Approval Code	Approval HSR002662, Surface Coatings and Colourants (Flammable) Group Standard 2017 Controls, EPA. www.epa.govt.nz
CAS Number	Unique Chemical Abstracts Service Registry Number
EC₅₀	Ecotoxic Concentration 50% – concentration in water which is fatal to 50% of a test population (e.g. daphnia, fish species)
EPA	Environmental Protection Authority (New Zealand)
HAZCHEM Code	Emergency action code of numbers and letters that provide information to emergency services, especially fire fighters
HSNO	Hazardous Substances and New Organisms (Act and Regulations)
IARC	International Agency for Research on Cancer
LEL	Lower Explosive Limit
LD₅₀	Lethal Dose 50% – dose which is fatal to 50% of a test population (usually rats).
LC₅₀	Lethal Concentration 50% – concentration in air which is fatal to 50% of a test population (usually rats)
NZIoC	New Zealand Inventory of Chemicals
MSDS (SDS)	Material Safety Data Sheet (or Safety Data Sheet)
STEL	Short Term Exposure Limit - The maximum airborne concentration of a chemical or biological agent to which a worker may be exposed in any 15 minute period, provided the TWA is not exceeded
TWA	Time Weighted Average – generally referred to WES averaged over typical work day (usually 8 hours)
UEL	Upper Explosive Limit
UN Number	United Nations Number
WES	Workplace Exposure Standard - The airborne concentration of a biological or chemical agent to which a worker may be exposed during work hours (usually 8 hours, 5 days a week). The WES relates to exposure that has been measured by personal monitoring using procedures that gather air samples in the worker's breathing zone.

References

Data	Unless otherwise stated comes from the EPA HSNO chemical classification information database (CCID).
Controls	EPA notices, www.epa.govt.nz , Health and Safety at Work (Hazardous Substances) Regulations 2017, www.legislation.govt.nz
WES	The latest NZ Workplace Exposure Standards, published by WorkSafe NZ and available on their web site – www.worksafe.govt.nz .
Other References:	EU ECHA, ingredients SDS's, ChemIDplus

Review

Date	Reason for review
November 2020	Not applicable – new SDS
June 2025	5 yearly review – change of formulation

Disclaimer

This SDS was prepared by Datachem LTD and is based on our current state of knowledge, including information obtained from suppliers. The SDS is given in good faith and constitutes a guideline (not a guarantee of safety). The level of risk each substance poses is relevant to its properties (as summarised in the SDS) AND HOW THE SUBSTANCE IS USED. While guidelines are given for personal protective equipment, such precautions must be relevant to the use. The likely GHS 7 classifications for this SDS have been estimated based on general information from the supplier (e.g., hazard, toxicological). This SDS is copyright Datachem and must not be copied, edited or used for other than intended purpose. To contact the SDS author, email info@datachem.co.nz or phone: +64 21 1040951.

